

## Woodworking - Water based Adhesives

Product Name	Standard	Pack Size	Characteristics	Viscosity (mPas)	Surface	Open Time (min)
Water based adhesives						
Rakoll® GXL 3	D3	30 kg IBC	D3 glue easy to apply, suitable for many processing conditions	13.000 @ 20°C	Veneering Foil lamination Solid Wood	10
Rakoll® Eco 3	D3	IBC	Recommended glue for changing technology from urea formaldehyde to PVAc	11.500 @ 20°C	Veneering Foil lamination Solid Wood	12
Rakoll® GXL 4 Plus	D4	30 kg	1 component D4 adhesive, fulfills requirements for window scantling	3.500 @ 20°C	Veneering Foil lamination Solid Wood	10
GXN	D3	500g 5kg	PVA adhesive Good universal assembly adhesive	1200 @ 20°		8-12
Rakoll® Express 25 D	D2	30 kg	Designed for the chair industry Very good for hardwoods	20.000 @ 20°C	Dowelling Solid Wood Joints in Boards	6-9
Express LK 50	D2	30kg	High pressure doweling machine set up	10.500 @ 20°C	Wood to wood Doweling	2
Advatac DBH	D2	25kg	High pressure doweling machines	6.500 @ 20°C	Doweling Machines	12-15
Advatac DBL	D2	25kg	For low bar pressure machines	250°C @ 20°C	Doweling Machines	1-2

### Mitre Kits

Mitre Kits	D3	50kg	2 component adhesive for bonding profiles		Bonding profiles	5secs
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### Contact Spray Adhesive

Tuskbond		500 ML	Spray both substrates Allow to touch dry Press together		Contact Adhesive	
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